

Date: Thursday, 8/23/2007 11:53:52 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOSE ASSEMBLY 0.5" X 30"
Job Number	: 34257		
Estimate Number	: 10117		
P.O. Number	: <i>N/A</i>	Part Number	: D2005009
This Issue	: 8/23/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2005-001 REV. D1
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 33031	Drawing Revision	: D1
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 9/20/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	4 Um: Each
Comment	: Est: D01.10.11 Added Step 3 and Inspection Level 21 SM/E C		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: *4444**C207/08/23*

Make per Drawing

Possible Supplier: Aero Component

P/N: 124F001-8CR-0300

Certificate of conformity is required

*(4)*

2.0

D2005009P

Hose Ass'y .500dia x 30"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
 HOSE ASSEMBLY

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

*[Signature] 07/09/11 (4)*

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

*[Signature] 07/09/11 (4)*

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N &amp; B/N

Location: *57193**[Signature] 07/09/11 (4)*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: D Date: 07/09/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 8/23/2007 11:53:52 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY 0.5" X 30"

Job Number: 34257

Part Number: D2005009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(H)

Comment: FINAL INSPECTION/W/O RELEASE

D 07109/13

Job Completion



U 8709.13

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

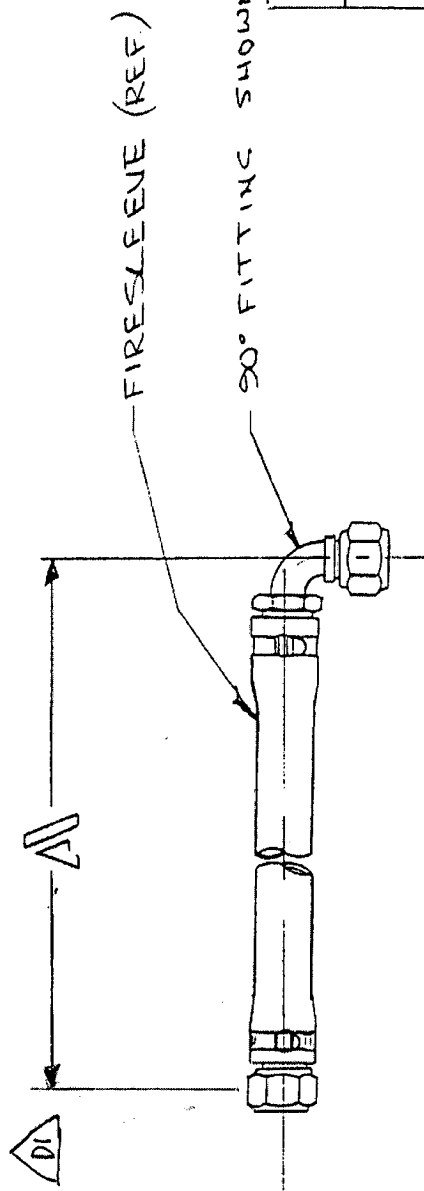
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>max</i>	APPROVED BW	DRAWING NO. D2005-001	REV D
DATE 97.06.23		TITLE HOSE ASSEMBLIES	SHEET 1 OF 1
C		REDRAWN 96.04.17 BRADLEY	
D		16.00 WAS 14.00 97.06.23. <i>max</i>	
DI		"A" DIM NOW TO CENTER OF NUT 02.06.05 CPA	

RELEASED  
(97/06/23 BW)



HOSE SPECIFICATION			
DART PART No	VENDOR PART No.	VENDOR	
D 2005-001	124F002-BCR-0160	STRATOFLEX	16.00
D 2005-005	124F002-6CR-0360	STRATOFLEX	36.00
D 2005-007	124F002-CCR-0240	STRATOFLEX	24.00
D 2005-009	124F001-BCR-0300	STRATOFLEX	30.00
D 2005-015	124F012D0360CAF	STRATOFLEX	36.00

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 34257





Aero Component Engineering Co.



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

## CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPACE PURCHASE ORDER NO. 00004444  
PART NUMBER: D2005009R (124F002-8CR-0300), D2005001P (124F002-8CR-0160), D2210332P (111417-3S-0320)  
QUANTITY: 4 EA, 4 EA, 6 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

08-30-07

DATE \_\_\_\_\_

BY James Maschenron  
TITLE  
Q.C. MANAGER



# PACKING SLIP

1823 N Keystone Street, Burbank, California, 91504  
Telephone (818) 841-9258 FAX (818) 841-2342  
www.aerocomponent.com

e-mail: info@aerocomponent.com

DATE	INVOICE #
8/30/2007	52258

<b>BILL TO</b>
DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A1K7 CANADA

<b>SHIP TO</b>
MAIN FINISHED GOODS LOCATION DART AEROSPACE LTD. 1270 ABERDEEN ST HAWKESBURY, ONTARIO K6A1K7 CANADA

ORDER NUMBER	SHIP	VIA	JOB NUMBER			
00004444	8/30/2007	FED EX	032551			
QUANTITY	DESCRIPTION					
4	124F001-8CR-0300					
4	124F002-8CR-0160					
6	111417-3S-0320					
<b>NON MILITARY (COMMERCIAL)</b>						
ATTN ACCOUNTING DEPT / PURCHASING AGENT						